

SUB-STATION

UtilityArea Unit 2

1. H.T. PANEL ROOM

3. TRAFO YARD

2. PCC ROOM

4. TANK FARM





FACTORY TARGETS: 2002 - 2004

HLL KANDLA EXPORTS FACTORY



	DESCRIPTION	UNIT	BM	TARGET				JH	KK	PM	EAT	SHE	HH	OT	IPC
				2002	2003	2004									
P	Improvement in Factory OEE	%	30	35	40	45		*	*	*	*				*
	Improvement in Manpower Efficiency	MAN/SHIFT	4	7	9	9		*	*	*	*				*
	Increase in Factory Volume	TONS	11910	11910	12000	22000		*	*	*	*				
Q	Quality Scorecard Index	QSI	12	15	15	15			*	*	*		*		
	Reduction in Customer Complaints	NOS	16	10	5	3							*		
	FPY (avg)	%	89	91.25	92.5	90		*	*	*	*		*		
C	Input Quality Improvement	%	80	85	90	90			*	*	*		*		
	Total Conversion Cost	Rs/TON	8800	7915	7390	7600			*	*	*			*	*
	Fixed Cost Reduction	Rs/TON	34254	32117	32000	31200								*	*
D	Reduction in Inventory For Working Capital	Rs/TON	7900	1700	1910	1400					*			*	*
	Plant Compliance Improvement	%	30	35	35	35		*			*				
	Supplier Rating As Agreed With Customer	%	21	26	35	35								*	*
S	Reduction in Scrap	%	8.7	6.5	3.45	6.3		*	*	*	*	*			
	Reduction in LTA	NOS	1	1	1	1					*				
	Reporting Of Near Miss & Hazards	NOS	15	1500	2000	2000					*	*			
M	Water Consumption	L/TON	2.7	2.4	2.2	2				*		*			
	Energy Consumption	KWH/TON	17	15	13	17				*					
	Noise Level Reduction	dB	95	90	87	80				*			*		
	Achieve Kaizen, OPL, Suggestion / Emp/Year	NO/EMP/YR	3	10	25	40		*	*	*	*	*	*	*	*

NOT WALK
IN GRASS



SAFETY STATISTICS BOARD



DATE

MANHOURS WORKED
WITHOUT LTA

LAST LTA DATE

NUMBER OF REPORTED
INJURIES TILL YESTERDAY

No. of reported
Injuries

2001 2002 2003 2004 2005

TILL TODAY







2

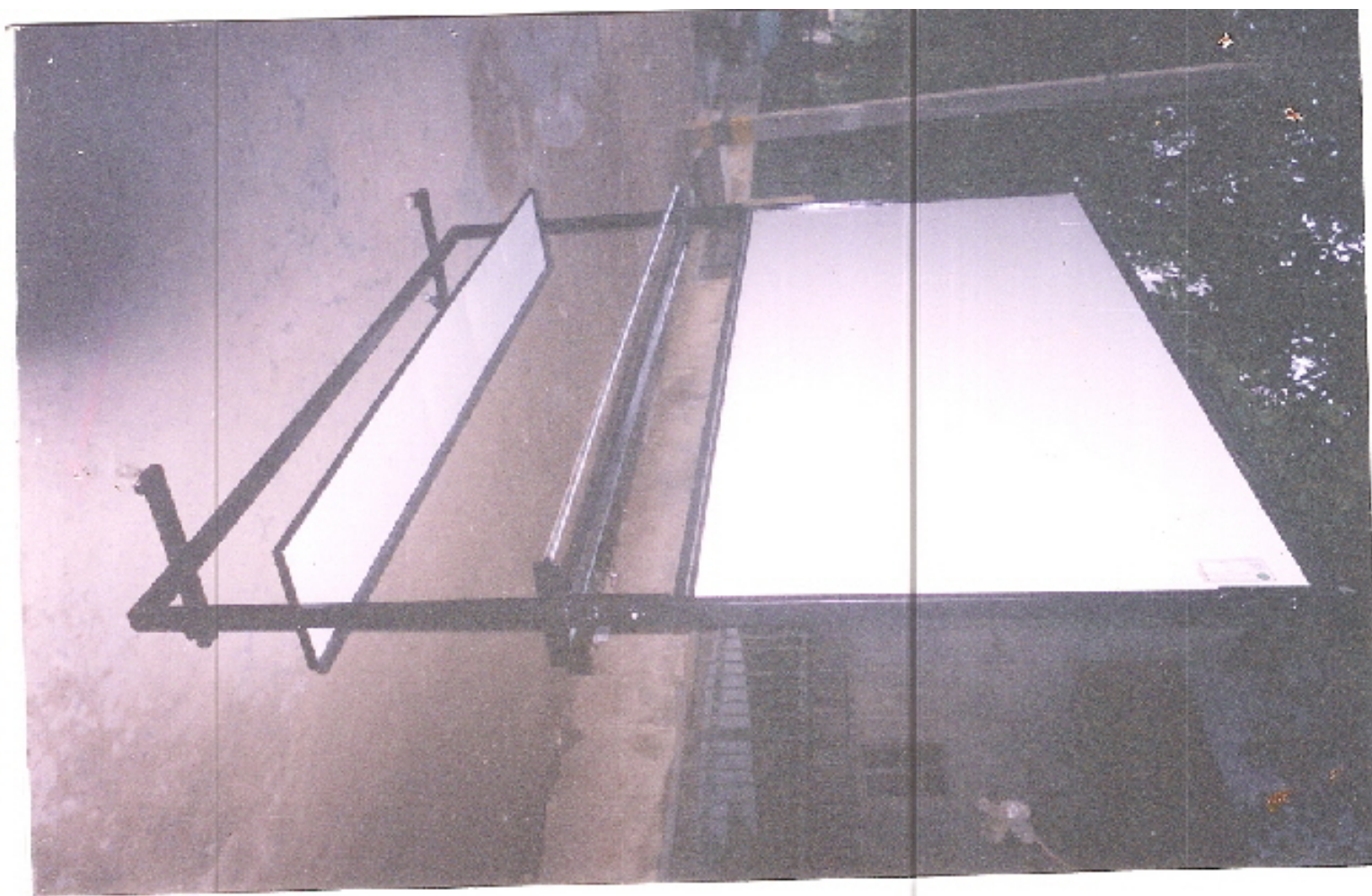
UNIT 2 PLANT ↑

1

UNIT 1 PLANT →









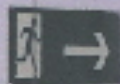








EMERGENCY
EXIT



✓ Push bar to open

✓ Push bar to open



















ENGINEERING
AREA

MAINTENANCE
OFFICE

METER ROOM

ELECTRIC
SUB-STATION 1

ELECTRIC
SUB-STATION 2

RESTRICTED AREA
AUTHORISED PERSONNEL ONLY



Baxter











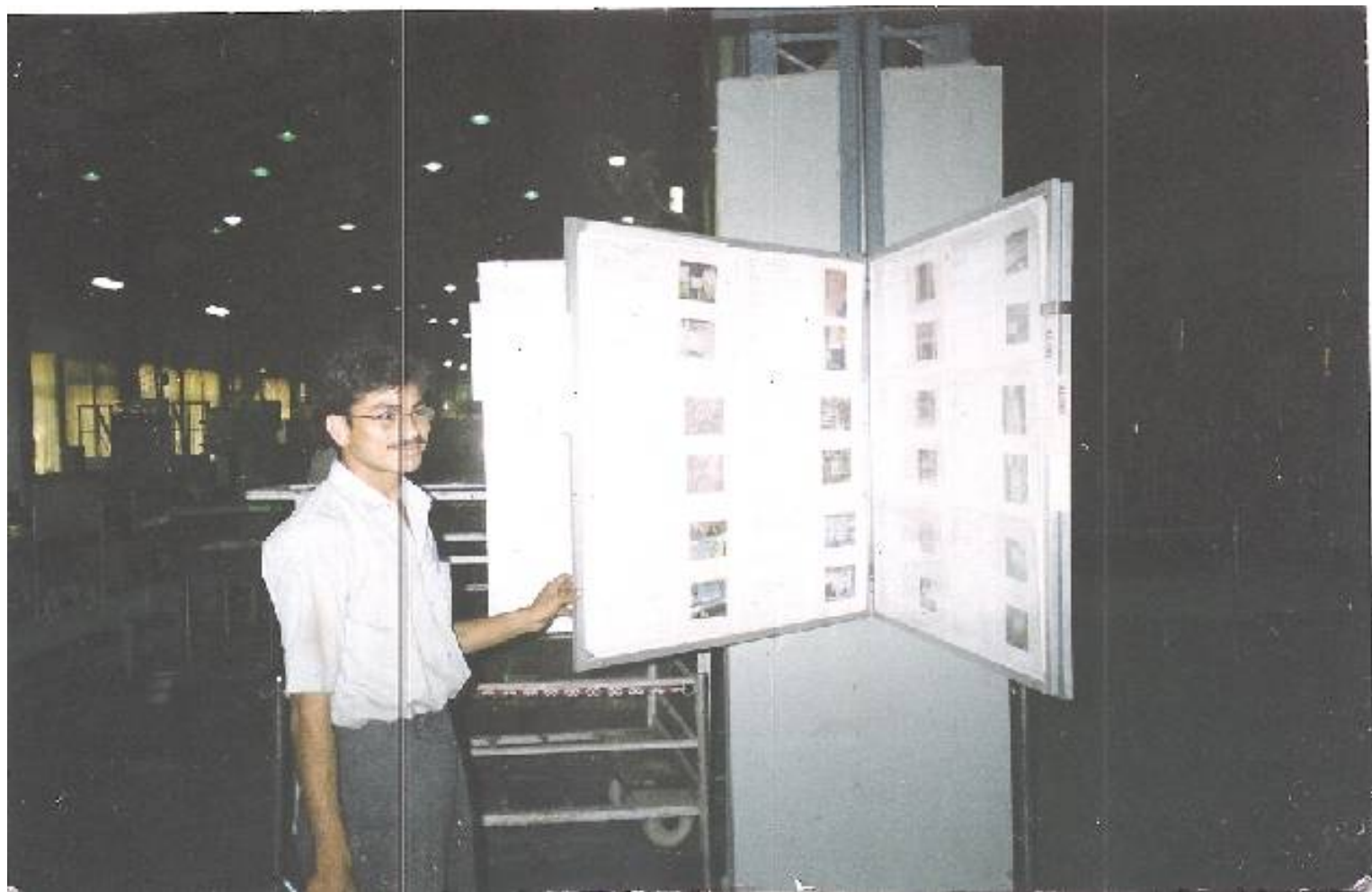






















**ENGINEERING
AREA**

**MAINTENANCE
OFFICE**

METER ROOM

**ELECTRIC
SUB-STATION 1**

**ELECTRIC
SUB-STATION 2**



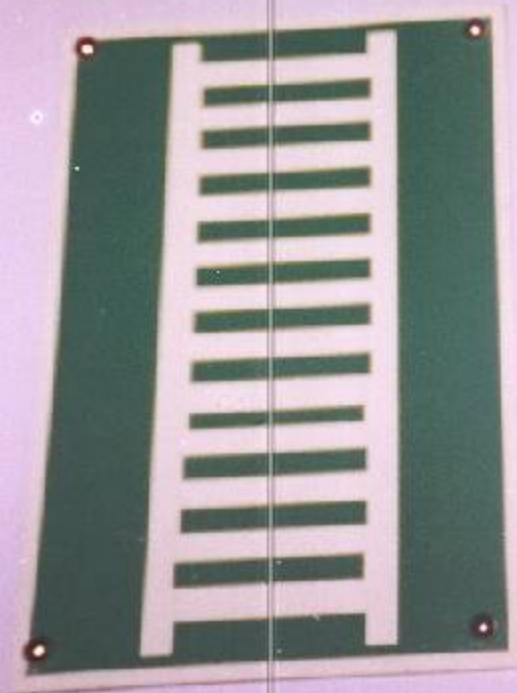


HSD
FUEL TANK
NO SMOKING
NO LIGHT

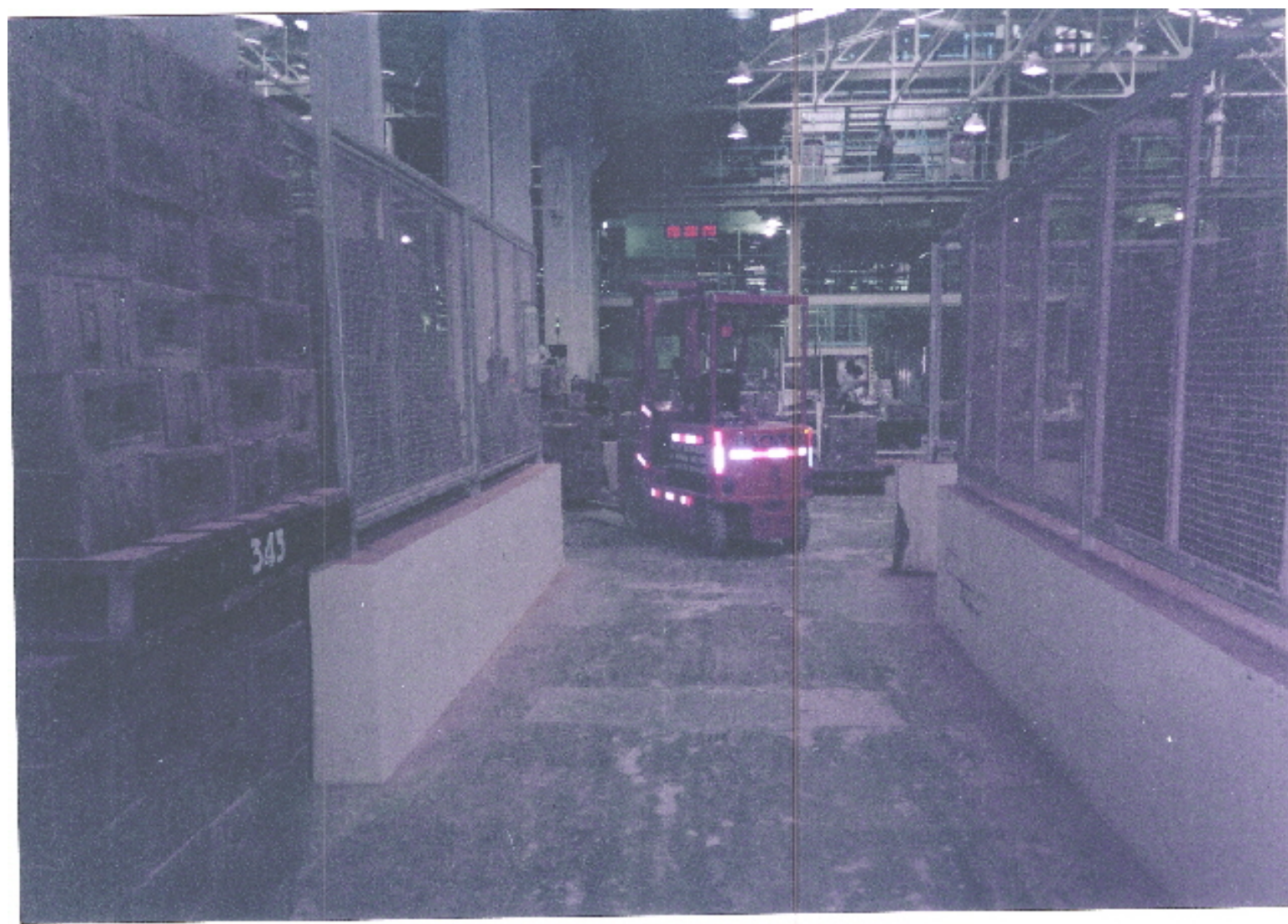
DANGER



FLAMMABLE
LIQUID







अनिवार्य सुरक्षा आवरण



दरताने
रबड़

सुरक्षा
गोग्लस

गम
बूट





अनिवार्य सुरक्षा आवरण



सूती
दस्ताने
सुरक्षा
गोगलस
नोज
मारक

V-307





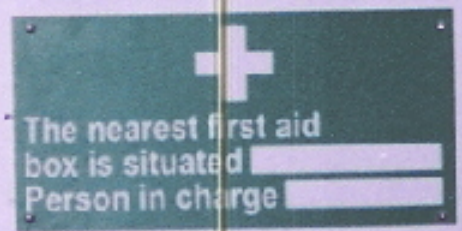




DCP
21



No Smoking
No Naked Light







HINDUSTAN LEVER LTD. DHAPADA (SILVASSA)

SITE SAFETY, HEALTH AND ENVIROMENT POLICY

WE SHALL CARRY OUT MANUFACTURING ACTIVITY IN A RESPONSIBLE MANNER WITHOUT COMPROMISING THE SAFETY, HEALTH AND ENVIRONMENTAL STANDARDS SPECIFIED BY UNILEVER, HLL & THE STATUTES.

WE SHALL BE RESPONSIBLE FOR ENVIRONMENTAL PROTECTION TOWARDS OUR EMPLOYEES AS WELL AS THE COMMUNITY AT LARGE.

WE SHALL PREVENT ALL ACCIDENTS, OCCUPATIONAL ILLNESSES AND HEAR INCIDENTS THROUGH TRAINING, MUTUAL CO-OPERATION AND DEDICATED EFFORTS AT ALL LEVELS.

WE SHALL TAKE ALL MEASURES AS FAR AS REASONABLY PRACTICABLE TO SATISFY THE FACTORIES MISSION OF "NO LSA EVER".

QUALITY POLICY

HINDUSTAN LEVER LIMITED CONSIDERS QUALITY AS ONE OF THE PRINCIPAL STRATEGIC OBJECTIVES TO GUARANTEE ITS GROWTH AND LEADERSHIP IN THE MARKETS IN WHICH IT OPERATES.

THE COMPANY IS COMMITTED TO RESPOND CREATIVELY AND COMPETITIVELY TO THE CHANGING NEEDS AND ASPIRATIONS OF OUR CONSUMERS THROUGH RELENTLESS PURSUIT OF TECHNICAL EXCELLENCE, INNOVATION AND QUALITY MANAGEMENT ACROSS OUR BUSINESS AND OFFER SUPERIOR QUALITY PRODUCTS AND SERVICES THAT ARE APPROPRIATE TO VARIOUS PRICE POINTS IN THE MARKET AS WELL AS TO OUR COMMITMENT TO BUILDING SHAREHOLDER VALUE.

THE COMPANY RECOGNIZES THAT ITS EMPLOYEES ARE THE PRIMARY SOURCE OF SUCCESS IN ITS OPERATIONS AND IS COMMITTED TO FULFIL ITS LEGAL AND STATUTORY OBLIGATIONS AND INTERNATIONAL STANDARDS OF PRODUCT SAFETY AND HYGIENE AND WILL NOT SELL A PRODUCT THAT IS HARMFUL TO CONSUMERS OR THEIR BELONGINGS. IT WILL SUPPORT SYSTEMS AND MEASURES TO MONITOR COMPLIANCE IN ORDER TO MEET ITS RESPONSIBILITIES TO CONSUMERS.

THE COMPANY WILL MAINTAIN AN OPEN COMMUNICATION CHANNEL WITH ITS CONSUMERS AND CUSTOMERS AND WILL CAREFULLY MONITOR THE FEEDBACK TO CONTINUOUSLY IMPROVE ITS PRODUCTS AND SERVICES AND SET QUALITY STANDARDS TO FULFIL THEM.

THE COMPANY IS COMMITTED TO EXTENDING ITS QUALITY STANDARDS TO ITS CONTRACT MANUFACTURERS, SUPPLIERS AND SERVICE PROVIDERS AND BY ENTERING INTO ALLIANCE WITH THEM TO JOINTLY IMPROVE THE QUALITY OF ITS PRODUCTS AND SERVICES. THIS POLICY IS APPLICABLE TO PRODUCTION FROM ITS OWN FACILITIES AS WELL PRODUCTION THAT IS OUTSOURCED.

THE COMPANY WILL PERIODICALLY REVIEW THIS QUALITY POLICY FOR ITS EFFECTIVENESS AND CONSISTENCY WITH BUSINESS OBJECTIVES. THE COMPANY DELEGATES AUTHORITY AND RESPONSIBILITY FOR DISSEMINATION AND IMPLEMENTATION OF THIS POLICY TO EACH BUSINESS AND UNIT HEAD.



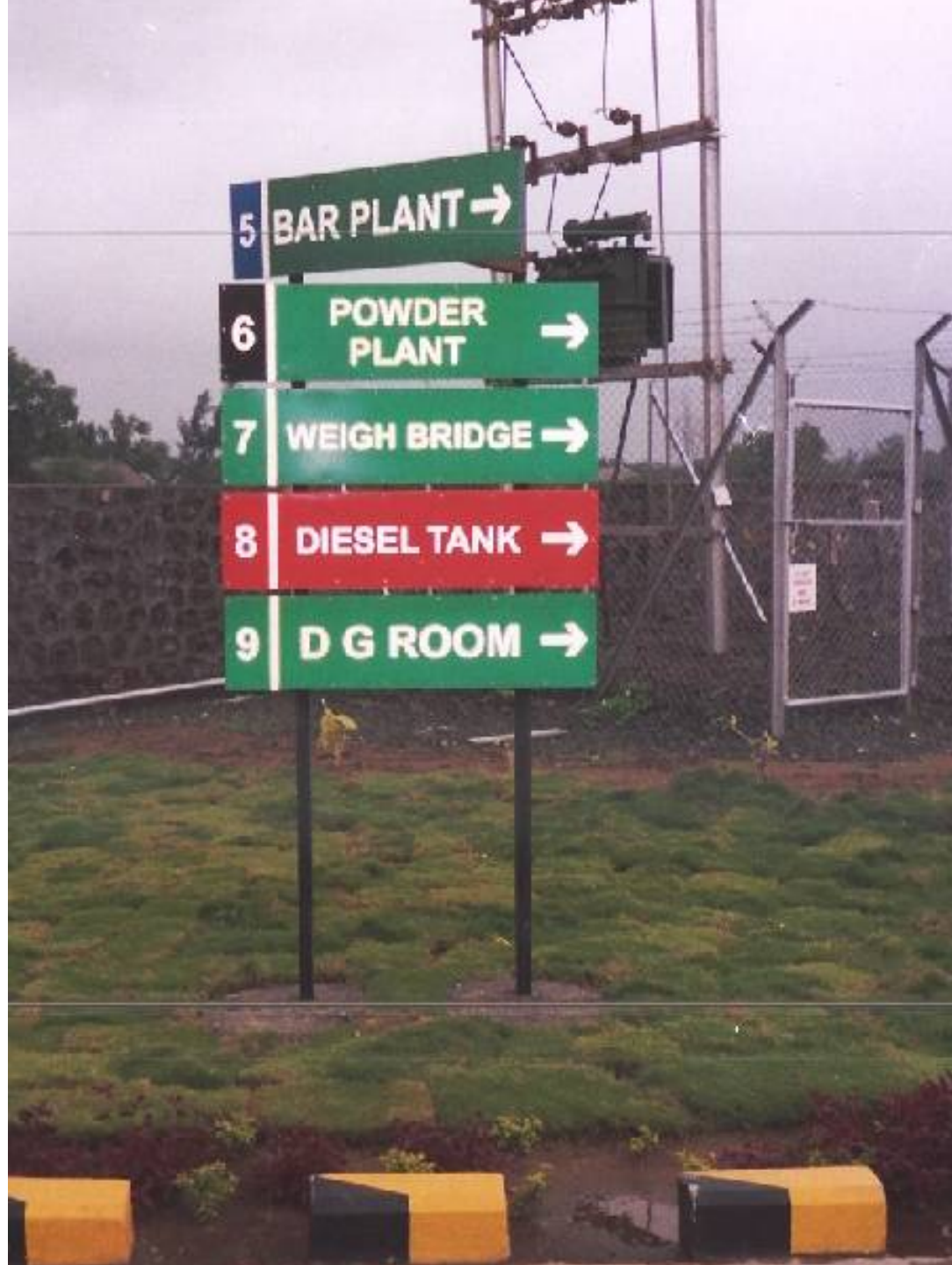
5 BAR PLANT →

6 POWDER PLANT →

7 WEIGH BRIDGE →

8 DIESEL TANK →

9 D G ROOM →



2 **UNIT 2 PLANT** ↑

1 **UNIT 1 PLANT** →

5 BAR PLANT





8

DIESEL TANK



अत्यंत ज्वलनशील
धुम्रपान निषेध
माचिस न जलायें

खतरा
एच.टी. बोर्ड
बिजली के झटके का खतरा
प्रतिबंधित क्षेत्र



डीजल



धूम्रपान निषेध अत्यंत ज्वलनशील प्रतिबर्धित क्षेत्र

स्टोरज टैंक



धीरे चलें



पैदल पथ



धूमपान निषेध

सावधान

फोर्कलिफ्ट
कार्यरत है।



चलती मशीनों
में हाथ व पैर
दबने का खतरा है।



भारी वाहन
गतिशील है









सावधान

10 kmh

अधिकतम गति



गति अवरोधक

